

# Valorisation des coproduits agroalimentaires grâce à la bioraffinerie et l'éco-extraction du végétal

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Groupe de Recherche en Eco-Extraction  
de produits Naturels (GREEN)



# Groupe de Recherche en Eco-Extraction de produits Naturels (GREEN)

Université d'Avignon et des Pays de Vaucluse

## Missions

Green extraction of natural products on lab and pilot scale to approach an optimal consumption of raw materials, solvents and energy:

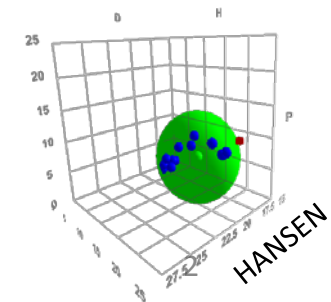
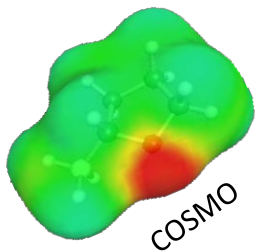
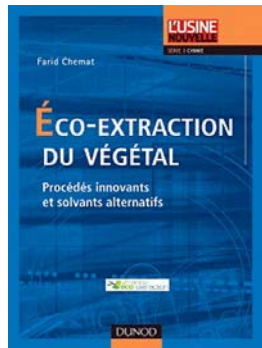
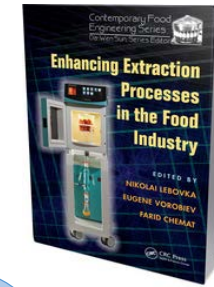
- (1) improvement and optimization of existing processes,
- (2) using non-dedicated equipment,
- (3) innovation in processes and procedures but also in discovering alternative solvents.

## Fields of Application

Cosmetics, food, pharmaceutical, perfumes, biofuel industry.....

## Equipment

Batch and continuous ultrasonic devices for lab and pilot scale  
 Lab and pilot microwave ovens. Microwave autoclave  
 Analysis Techniques : GC/FID, HPLC/DAD, HP-TLC



**PART. 1: CONCEPTS AND PRINCIPLES OF ECO-EXTRACTION OF NATURAL PRODUCTS.**

**PART. 2: ENRICHMENT OF EDIBLE OIL WITH SEA BUCKTHORN BY-PRODUCTS USING ULTRASOUND ASSISTED EXTRACTION**

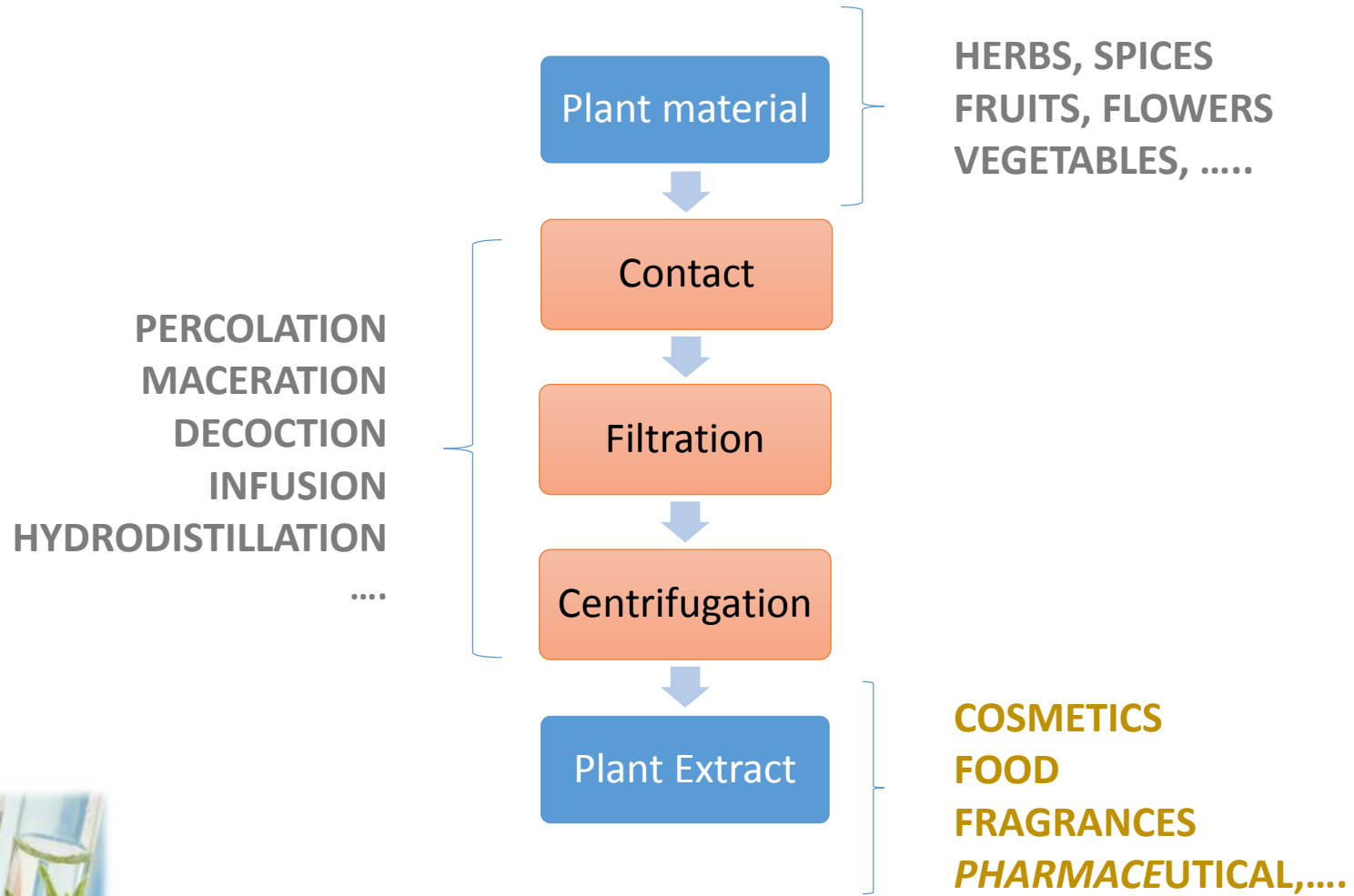
**PART. 3: VALORIZATION OF GINGER BY-PRODUCTS: A BIO-REFINERY CONCEPT**

**PART. 4: VALORIZATION OF FOOD BY-PRODUCTS**

**PART. 5: PRODUCTION OF AROMATIC EXTRACTS FROM FRUITS BY-PRODUCTS:  
NATAROME PROJECT**

**PART. 1:**  
**CONCEPTS AND PRINCIPLES OF**  
**ECO-EXTRACTION OF NATURAL PRODUCTS.**

# PLANT EXTRACTION



# Extraction of Natural Products: Industrial Problems



- Extraction time
- Problems of degradation
- Energy cost
- « Batch » Extraction
- Use of solvents from fossil resources
- Need for new products
- Reduction of waste: solid and liquid

Request from Industry : Room temperature, rapid extraction, without solvent or water, eliminate wastes, continuous process, and competitive in price and quality.

# Green Extraction



## Six Principles of Green Extraction

Contaminated extracts, not comply with the regulations

- ☞ Obtain a non-denatured and biodegradable extract with “green” values instead of contaminants

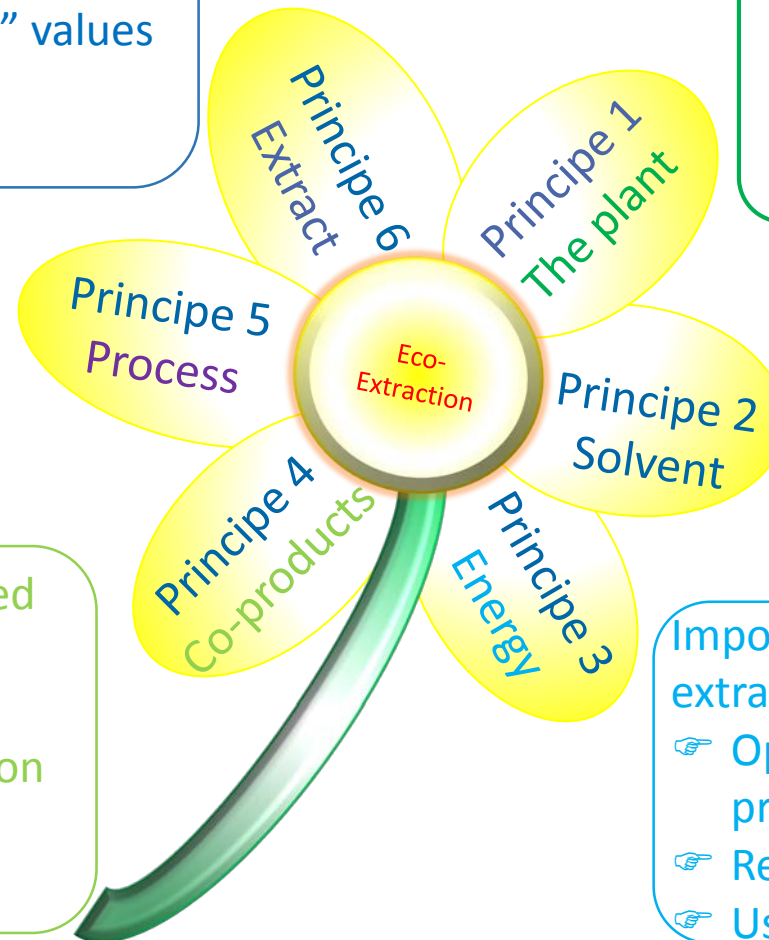
Old methods, expensive process...

- ☞ Reduce operation units
- ☞ Safe, robust and controlled processes

Large quantity of residues generated by the extraction

Valorisation of those co-products:

- ☞ Identification and characterization
- ☞ Harvest conditions
- ☞ Valorisation opportunities



Intensive extraction

- ☞ Overexploitation of plant resources
- ☞ Towards renewable resources,
- ☞ Varietal selection.

- ⇒ Massive use of petro-chemical solvents
- ⇒ Set up of REACH

Important energy consumption linked to the extraction

- ☞ Optimisation and/ or assistance of existing processes,
- ☞ Reduce energy consumption,
- ☞ Using innovative technologies.

# PARTIE 2: ENRICHMENT OF EDIBLE OIL WITH SEA BUCKTHORN BY-PRODUCTS USING ULTRASOUND ASSISTED EXTRACTION



Eur. J. Lipid Sci. Technol. 2012, 114, 453-460.

Research Article

**Enrichment of edible-oil with sea buckthorn by-products  
using ultrasound-assisted extraction**

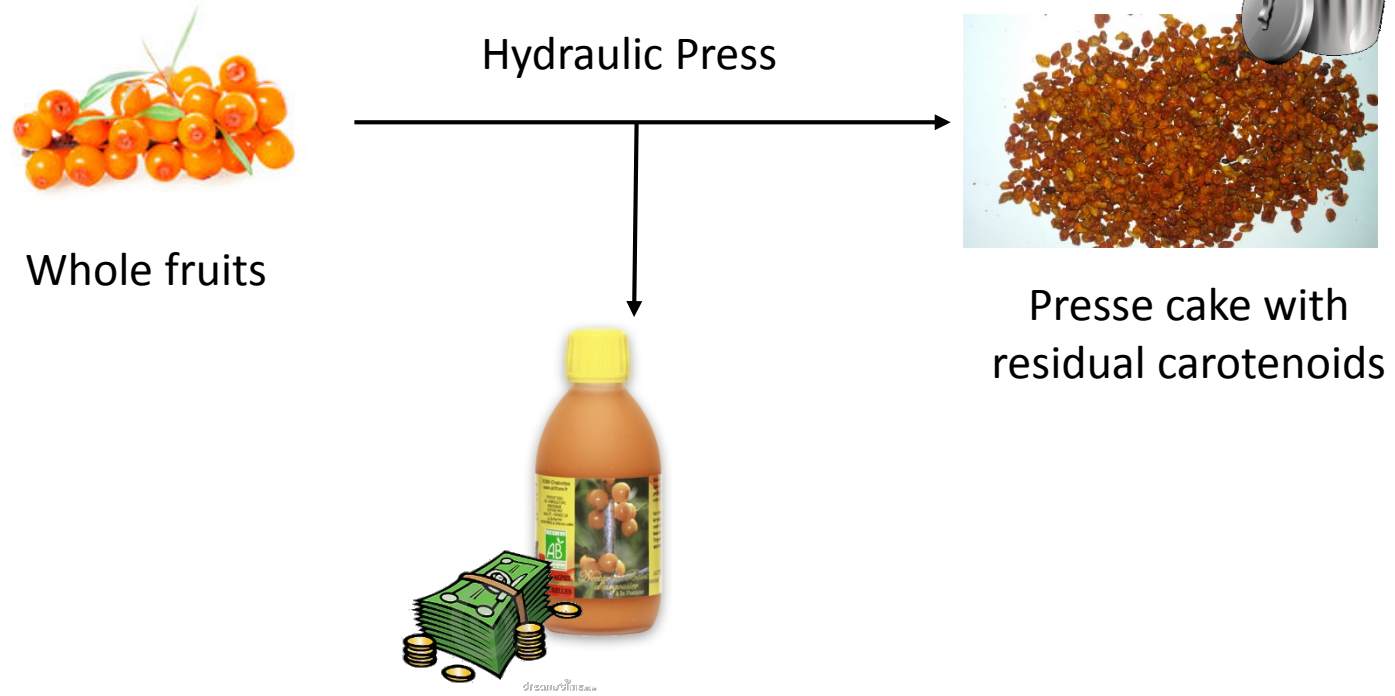
Farid Chemat<sup>1</sup>, Sandrine Périno-Issartier<sup>1</sup>, Lynda Loucif<sup>1</sup>, Mohamed Elmaataoui<sup>1</sup> and  
Timothy J. Mason<sup>2</sup>



# Context



## ➔ Processing of sea buckthorn berries



## ➔ Enrichment in residual carotenoids of sunflower oil : to produce a high-value oil



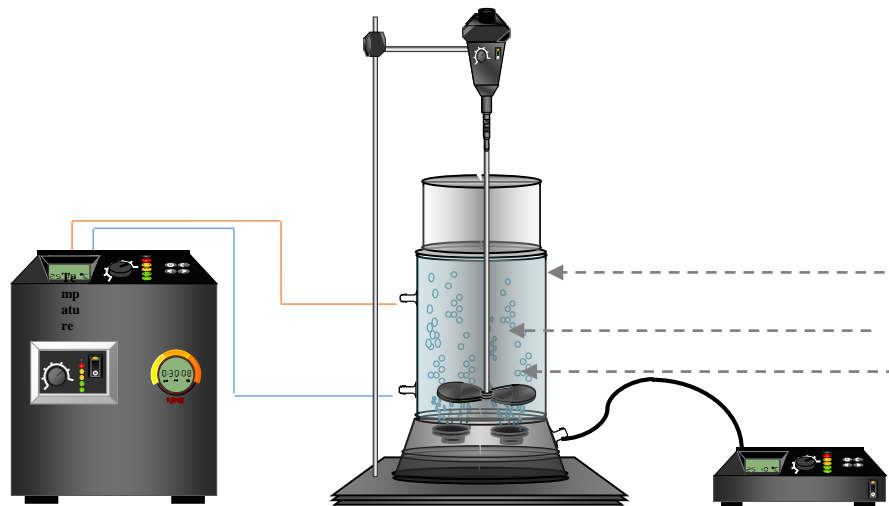
# Ultrasound assisted extraction (UAE)

## ➤ Design of experiment – Central Composite Face-Centered design

- Study of ultrasonic intensity and temperature
  - To improve the direct enrichment of edible oil with SBT carotenoids
  - To determine the optimal conditions of UAE.

 **statgraphics**<sup>®</sup>

**OPTIMUM**  
Power :  $0.67 \text{ W.g}^{-1}$ , Temperature :  $40 \text{ }^\circ\text{C}$



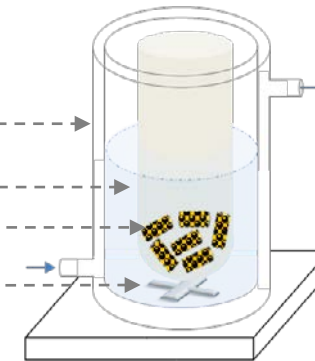
Ultrasound-assisted extraction

Thermostated reactor

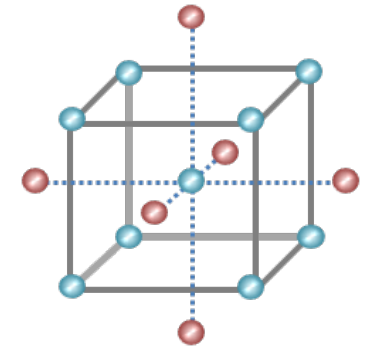
Oil

SBT by-product

Magnetic stirred



Conventional extraction



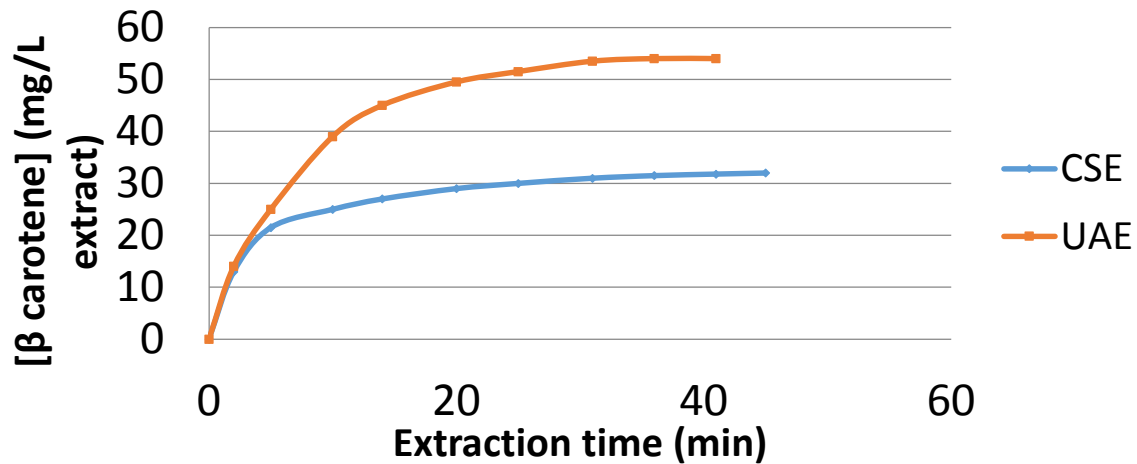
**Response :**

- Carotenoids content

# Conventional process intensification using Ultrasound



Extraction kinetics of SBT by-products with and without US



|                                    | CSE   | UAE   |
|------------------------------------|-------|-------|
| β-carotene (mg/L extrait)          | 14,58 | 18,06 |
| Caroténoïdes totaux (mg/L extrait) | 52,65 | 63,84 |
| Temps d'extraction(min)            | 120   | 30    |



Extraction of β-carotene was enhanced by the procedure as shown in this table.

# PART 3: VALORIZATION OF GINGER BY-PRODUCTS: A BIO-REFINERY CONCEPT



## Green Chemistry

### PAPER



Cite this: *Green Chem.*, 2016, 18,  
3106

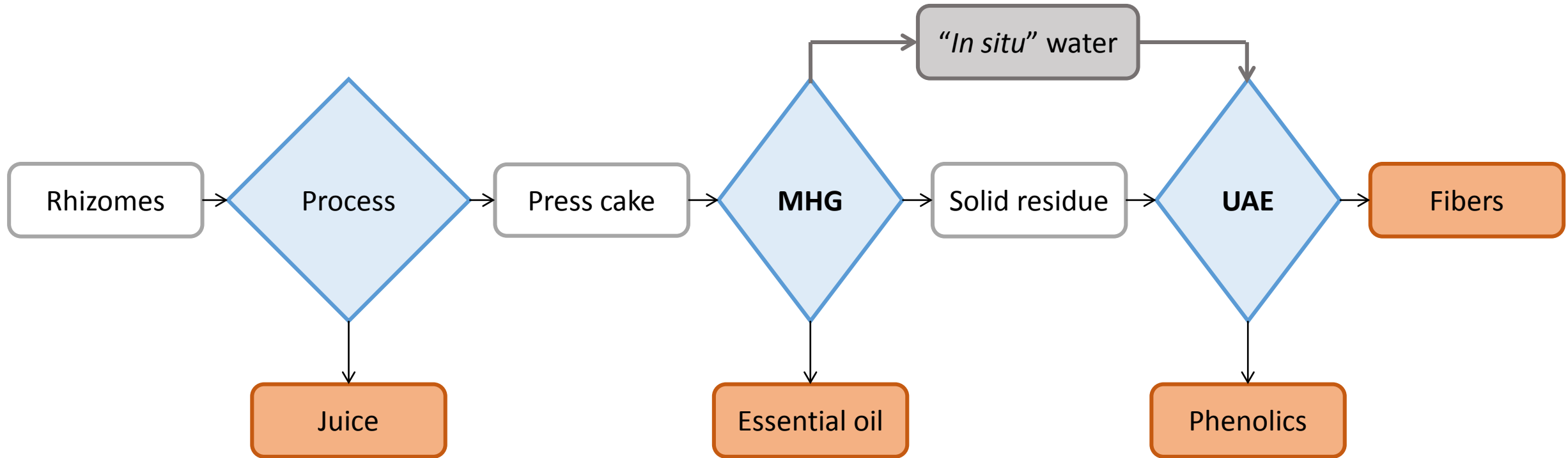
**Towards a "dry" bio-refinery without solvents or added water using microwaves and ultrasound for total valorization of fruit and vegetable by-products**

M. Jacotet-Navarro,<sup>a,b,c</sup> N. Rombaut,<sup>a,b</sup> S. Deslis,<sup>a,b</sup> A.-S. Fabiano-Tixier,<sup>a,b</sup>  
F.-X. Pierre,<sup>c</sup> A. Bily,<sup>b,c</sup> and F. Chemat<sup>\*a,b</sup>



# Concept developed in the study

- Ask from industry: rapid, cold and organic solvent-free extraction to obtain high quality product, competitiveness

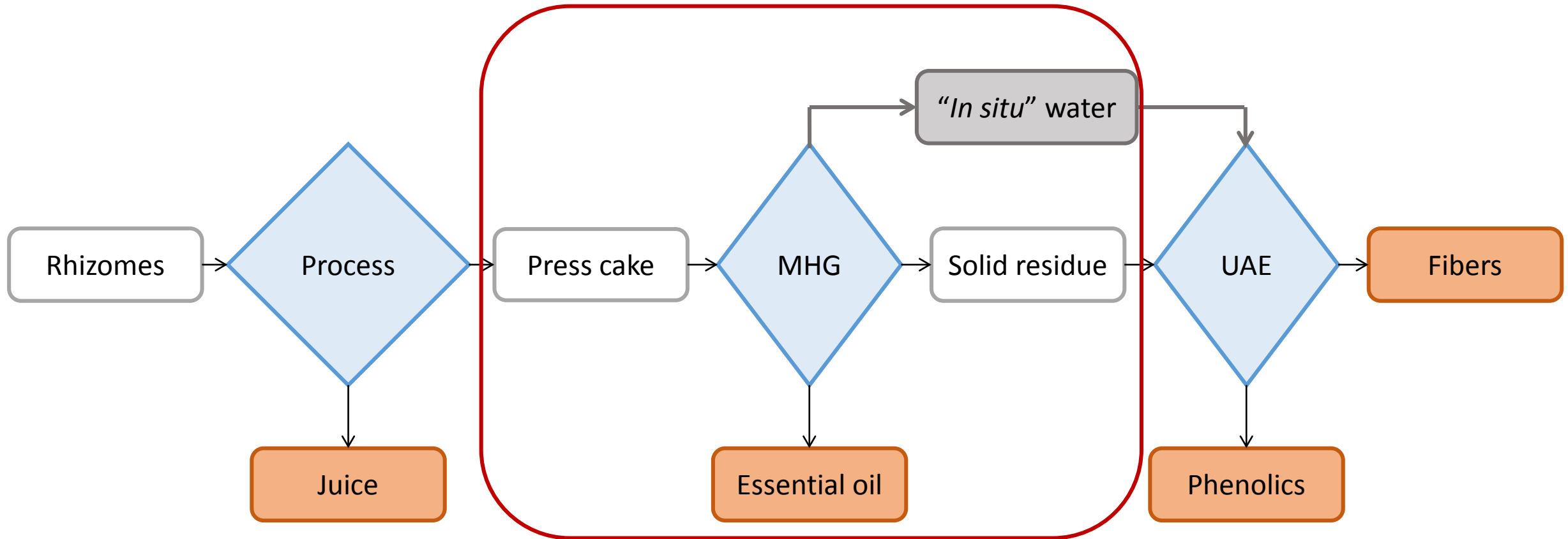


MHG: Microwave Hydrodiffusion and Gravity  
 UAE: Ultrasound Assisted Extraction

→ A “dry” bio-refinery concept

Gingérol,  
 6-shogaol

# 1st step: Microwave Hydrodiffusion and Gravity (MHG)

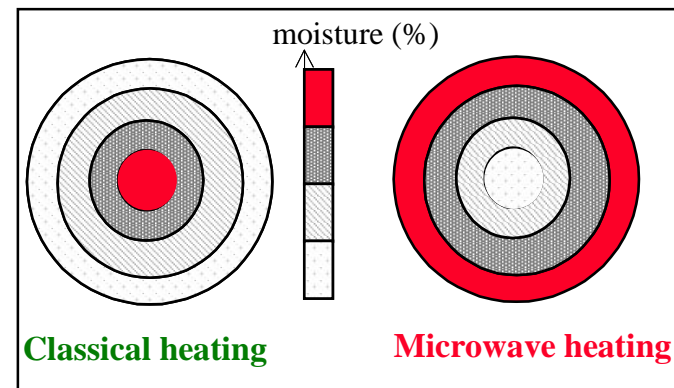
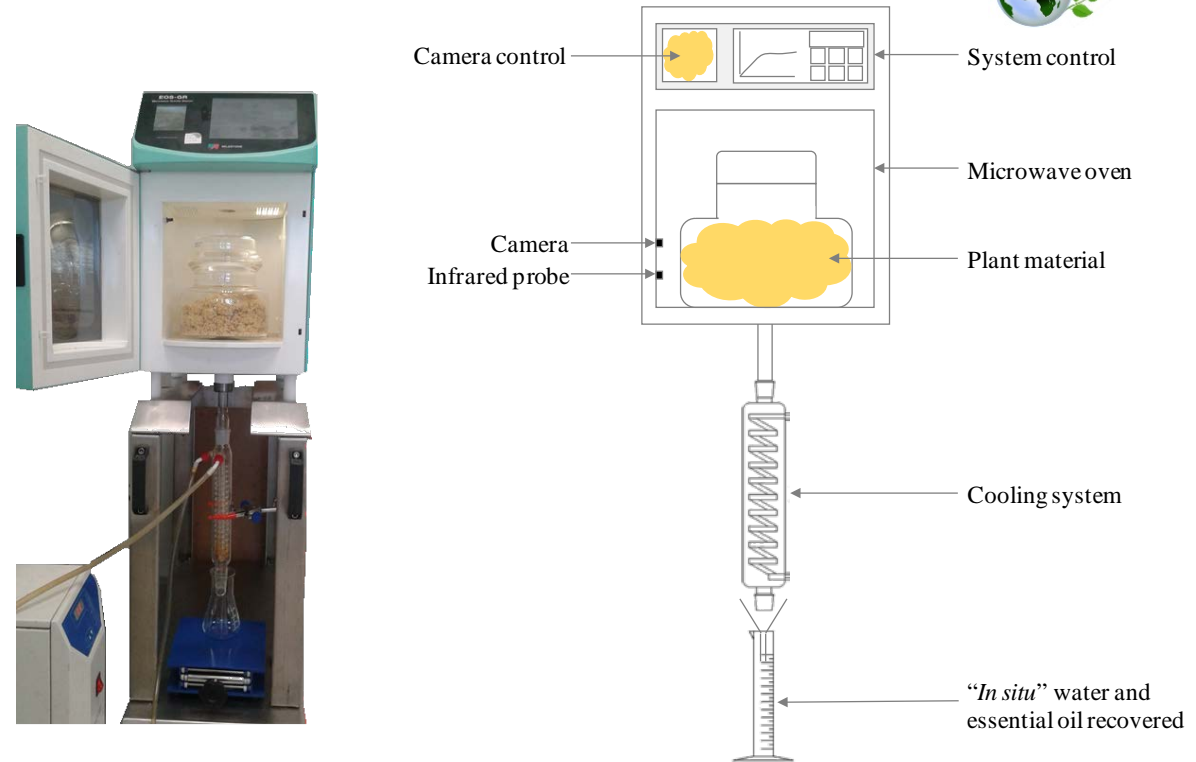


**OPTIMIZATION OF MICROWAVE (MW) POWER**

# Microwave Hydrodiffusion and Gravity (MHG)

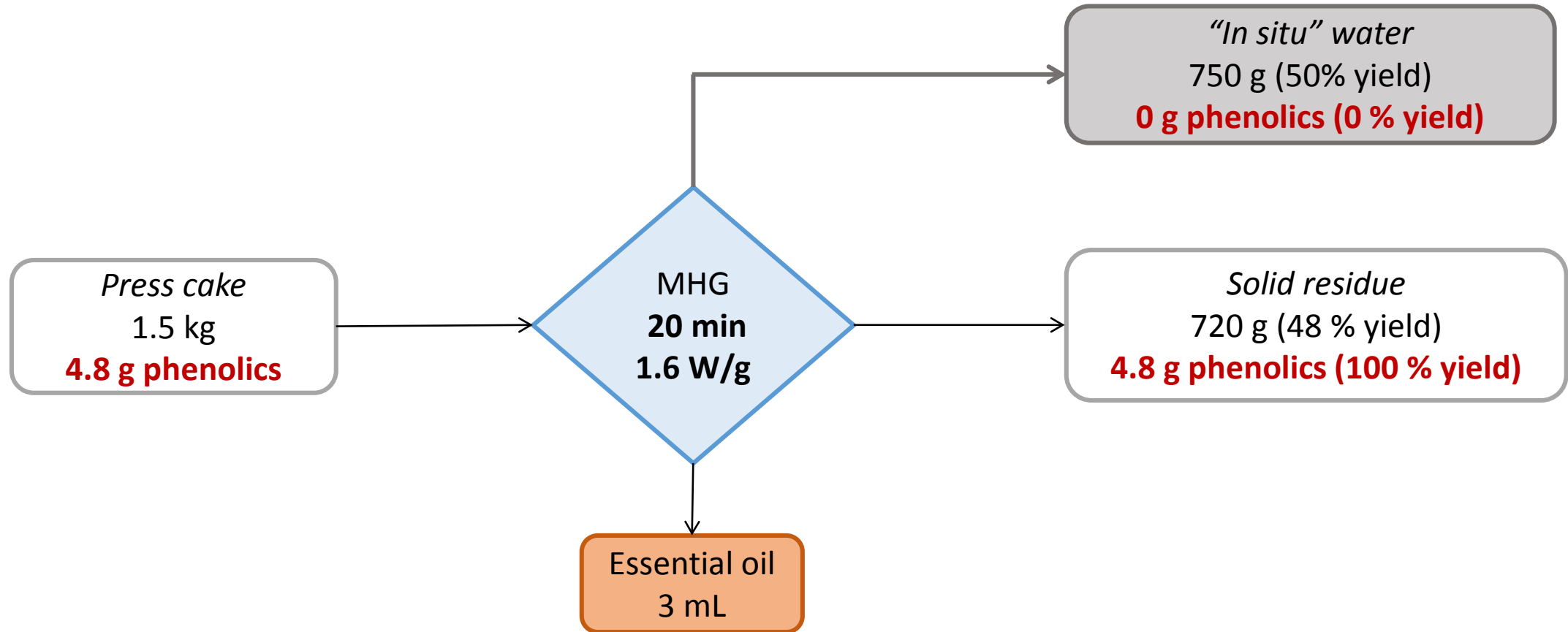


Patented Chemat et al., 2008

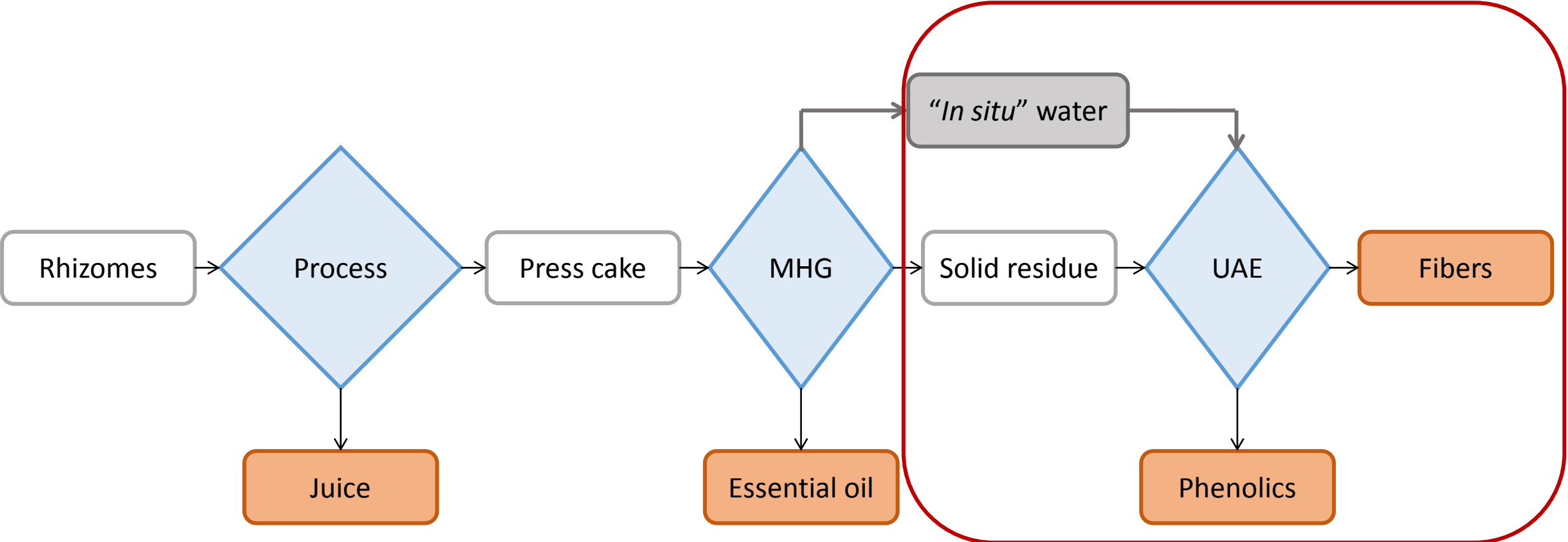




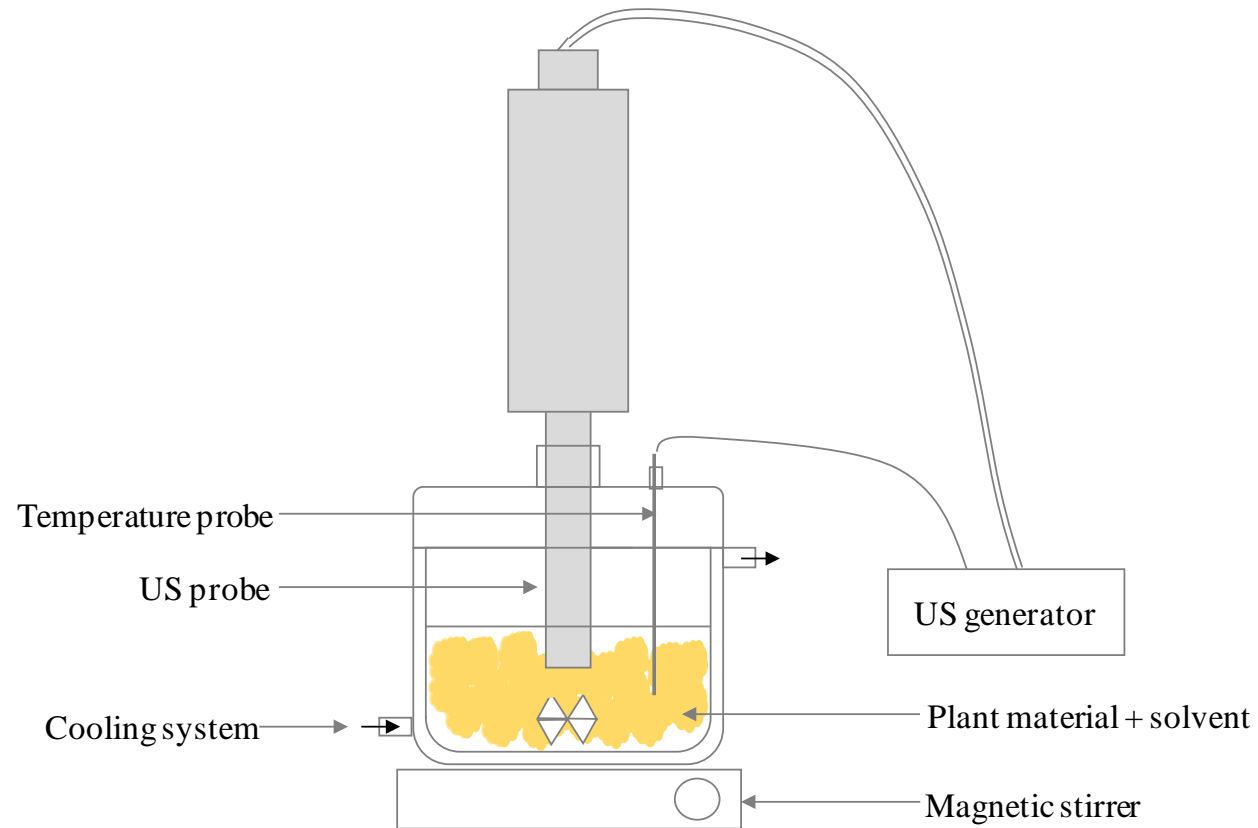
# 1st step: MHG assessment



# 2nd step: Ultrasound Assisted Extraction (UAE)



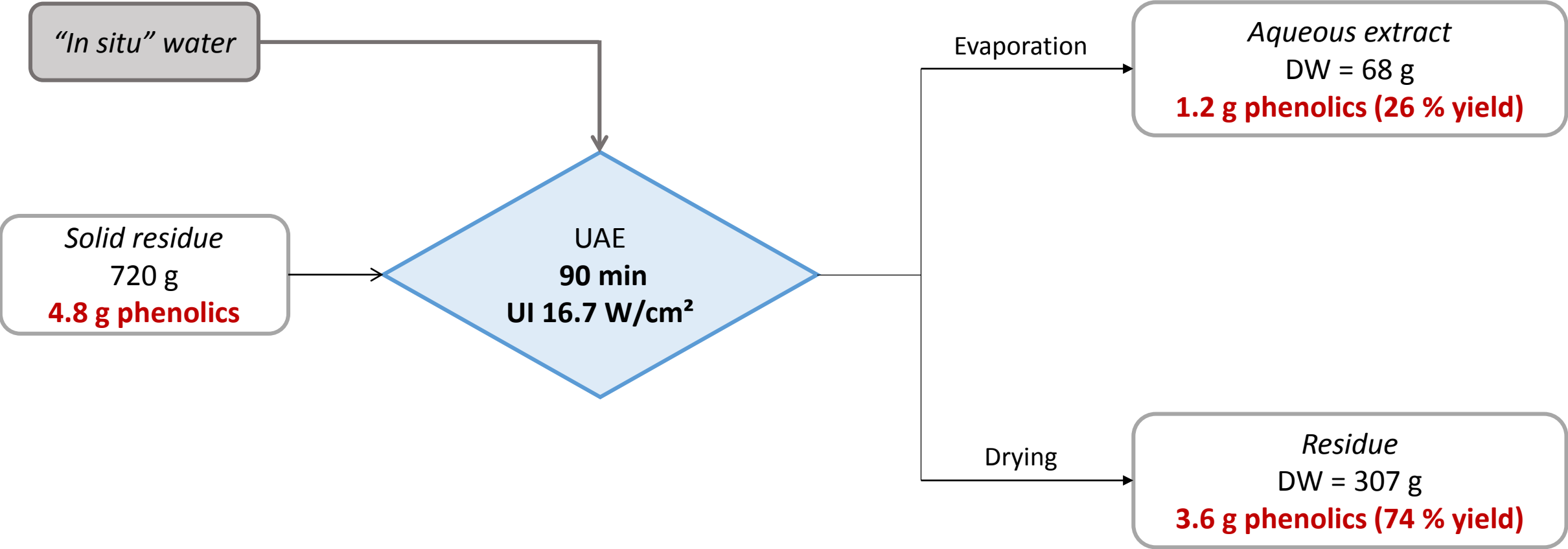
# Ultrasound Assisted Extraction (UAE)



*From 3 to 500 L*

- Effect of ultrasonic intensity on **extraction yield** assessed (from 4.4 W/cm<sup>2</sup> to 16.7 W/cm<sup>2</sup>)
- Reference: conventional maceration (CM)

# 2nd step: UAE assessment

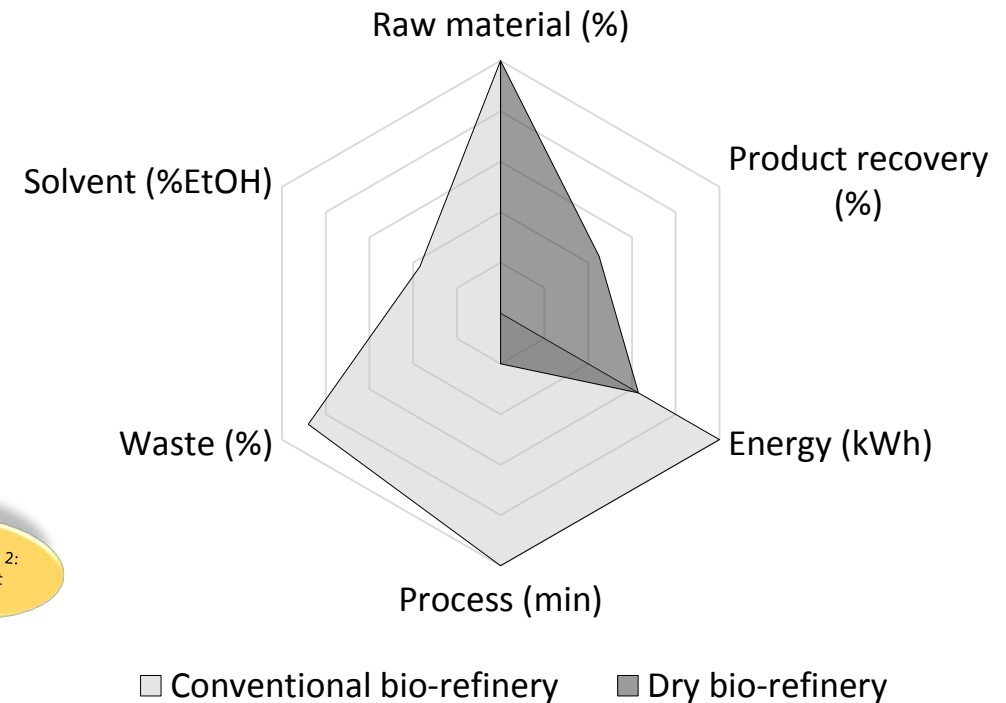
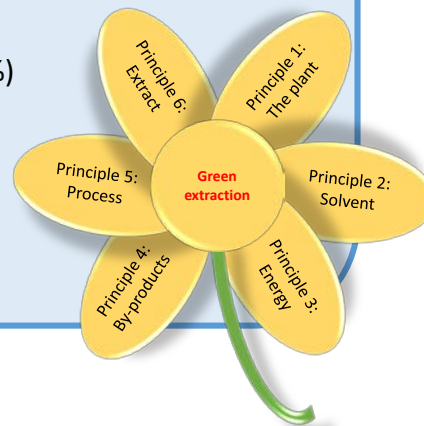


# Process assessment of “dry” and conventional bio-refineries



## → Evaluation according to the six principles of eco-extraction

- **Raw material** (*principle 1*): % of valorized raw material from food processing industry
- **Solvent** (*principle 2*):  $\frac{\text{mass ethanol}}{\text{total mass of solvent used in the bio-refinery}}$  (%)
- **Energy** (*principle 3*): energy consumption for the bio-refinery of 1.150 kg of raw material (extraction and evaporation steps) (kWh)
- **Waste** (*principle 4*):  $\frac{\text{mass waste}}{\text{total mass of solvent + raw material used in the process}}$  (%)
- **Process** (*principle 5*): extraction duration for the bio-refinery (min)
- **Product recovery** (*Principle 6*):  $\frac{\text{mass of final product recovered}}{\text{mass of available product in the plant material}}$



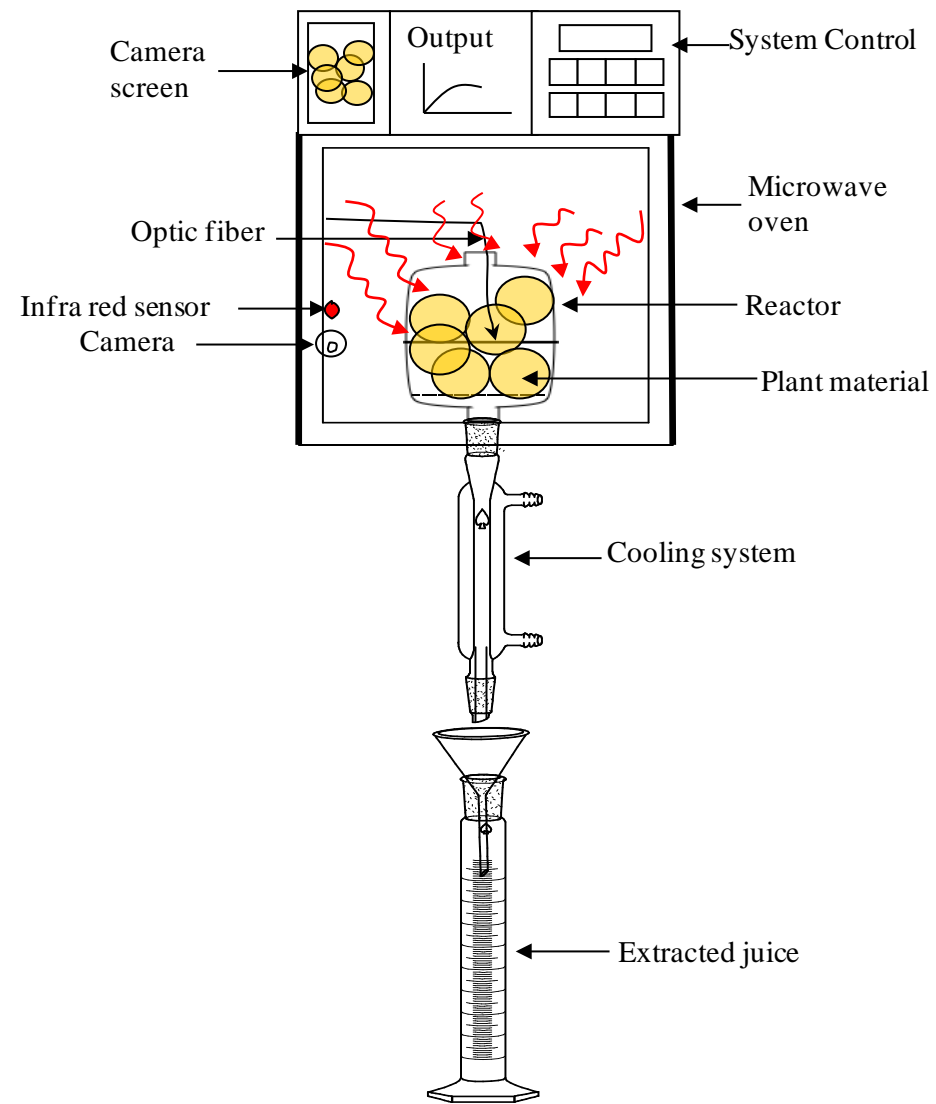
**Conventional bio-refinery: hydrodistillation + ethanolic extraction**  
**“Dry” bio-refinery: MHG + UAE**

**→ Reduction of footprint with the “dry” bio-refinery**

# PART 4: VALORIZATION OF FOOD BY-PRODUCTS



# Valorisation of food by products (lettuce) using microwave energy



Food Chemistry 204 (2016) 108–114



Contents lists available at [ScienceDirect](https://www.sciencedirect.com)

Food Chemistry

journal homepage: [www.elsevier.com/locate/foodchem](http://www.elsevier.com/locate/foodchem)



Laboratory to pilot scale: Microwave extraction for polyphenols lettuce

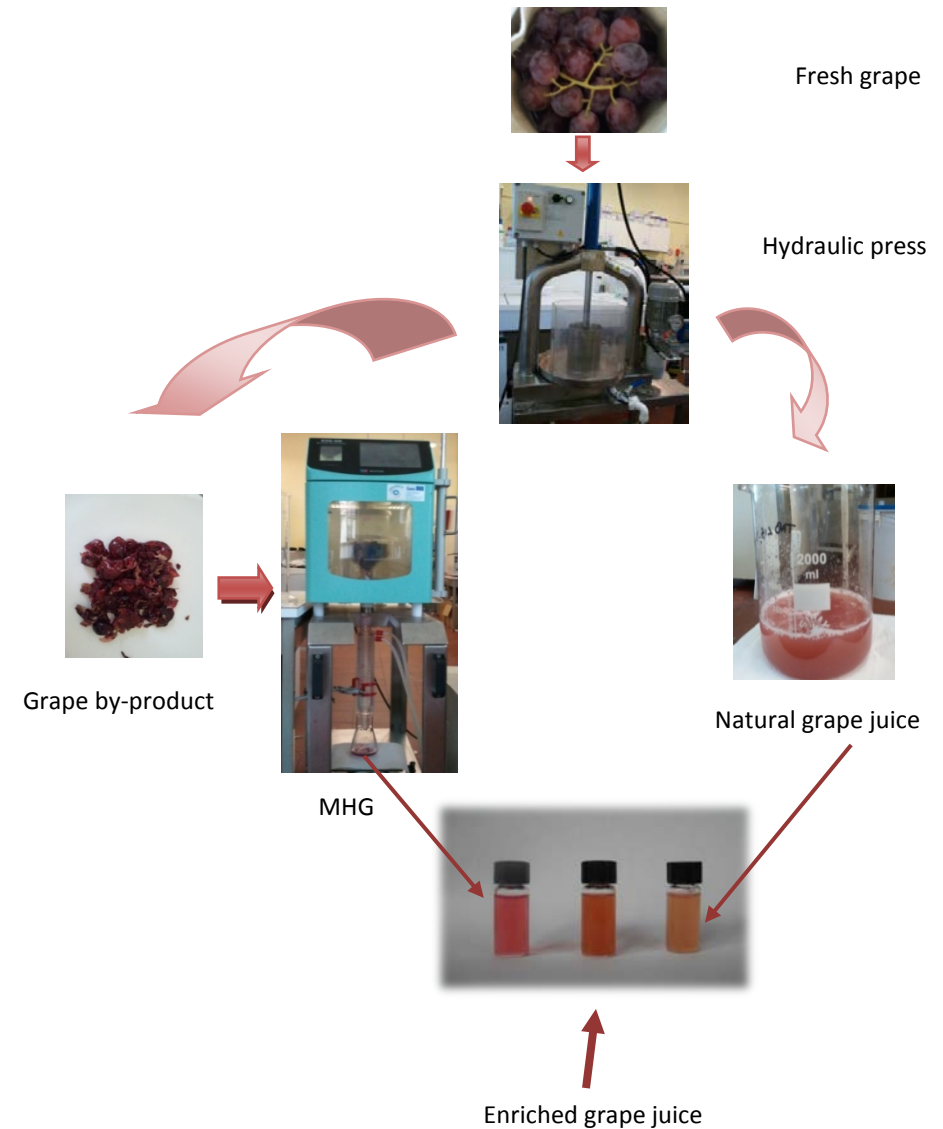


Sandrine Périno<sup>a,\*</sup>, Jean T. Pierson<sup>a</sup>, Karine Ruiz<sup>a</sup>, Giancarlo Cravotto<sup>b</sup>, Farid Chemat<sup>a</sup>

<sup>a</sup> Université d'Avignon et des Pays du Vaucluse, INRA, UMR408, GREEN Extraction Team, F-84000 Avignon, France

<sup>b</sup> Dipartimento di Scienza e Tecnologia del Farmaco, Università di Torino, Via P. Giuria 9, 10125 Torino, Italy

# An innovative grape juice enriched in polyphenols by microwave-assisted extraction



Food Chemistry 141 (2013) 3268–3272

Contents lists available at SciVerse ScienceDirect

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An innovative grape juice enriched in polyphenols by microwave-assisted extraction

Sheiraz Al Bittar, Sandrine Périno-Issartier\*, Olivier Dangles, Farid Chemat

Université d'Avignon et des Pays de Vaucluse, INRA, UMR408, 84000 Avignon, France



# Flavoring vegetable oils by microwave



Flavor + olive oil

MW →

Flavored oil

# PART 5: PRODUCTION OF AROMATIC EXTRACTS FROM FRUITS BY- PRODUCTS:

## NATAROME PROJECT (2015-2019)



NATAROME+



# Natarome project



- Develop new intermediate food products "clean label" that integrate technology functions previously made by the additives (flavors, textures and color)
- 5 Industrial partners:

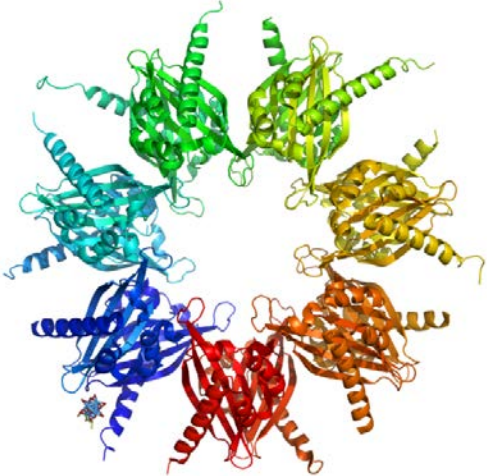
- 2 Academic partners

- Duration: 42 months
- Budget: 2,6 M€
- Consequences: 12 M€ turnover by 2019 and over 63 million after 5 years of operation
- 35 direct jobs in France



NATAROME+

# Natarome project



Enzyme

Eco-Extraction



Jam



Fruit drink



Flavored yoghurt



Ice

Thank you for your attention

